



SCALETRON™ SETS THE STANDARD  
IN CORROSION RESISTANCE™

## Model VMF-28 BL™ Volumetric Screw Feeder with 50 Lb. Bag Loader

- Automatic metering screw feeder for dispensing dry powdered or pelletized material into a secondary process
- Ideal for water, wastewater and chemical processing applications
- Glove box or door style bag loader eliminates dust
- Heavy-duty, gear-driven auger for metering mechanism
- Built-in hopper capacity of 5.0 cu. ft.
- Feed rate 0.03 to 50.0 cu. ft. per hour
- Accuracy of within 2% of volume
- Optional gravimetric feeding with integrated “Loss in Weight” system



### Automatic Metering Screw Feed System for Mixing and Dispensing Dry Polymers into A Secondary Process is Designed to Control Dust

The Model VMF-28 BL Volumetric Screw Feeder with 50 Lb. Bag Loader has been designed to be an “all in one” option for adding an in-line dry chemical addition process. The VMF-28 BL is the perfect choice when you need to control the addition of small to medium doses of dry chemicals to a process. MADE IN USA.

#### Standard Features

- Rugged steel frame protected by corrosion resistant finish
- Glove box or door style bag loader for 50 lb. bags
- Built-in stainless steel gravity fed hopper
- Concentric helical overwind auger
- Stainless steel 0.75" to 3.25" diameter solid auger or 1.5" to 3.25" diameter open helix auger
- Water and dust proof NEMA 4X, SCR variable speed motor control capable of remote installation
- 90 VDC parallel shaft, wash down gear motor
- Integrated vibration mounts

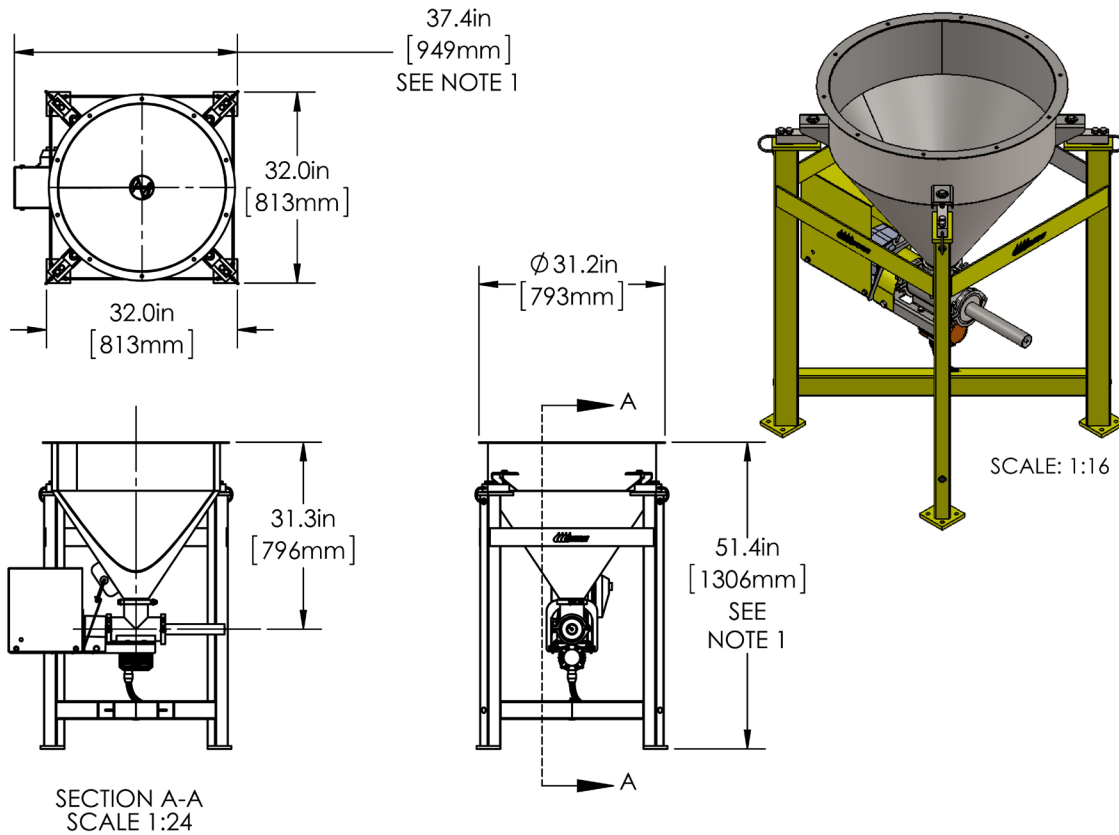
#### Options

- Integrated “Loss in Weight” measurement system with four (4) load cells and Model AccuPro 5000 Digital Controller
- Multiple discharge spout styles
- Custom auger styles and sizes
- SCADA programmable and HMI PLC touch screen motor controllers
- Washguard® and explosion proof motors
- Mixing tanks, wetting cones and eductors
- Vibratory agitators and particle crushers
- Dust collectors
- Base stands and elevated loading platforms

#### Chemicals

- Feeder and scale are designed to accurately dispense: Aluminum sulfate (alum), calcium hydroxide (hydrated lime), carbon, ferric and ferrous sulfate, magnesium hydroxide, polymers, potassium, soda ash, sodium sulfite and thiosulfate, and other dry powders or pelletized materials

# Model VMF-28 BL™ Volumetric Screw Feeder with 50 Lb. Bag Loader Specifications



## General Specifications

PART NUMBER	VMF-28 BL
Construction	304 Stainless steel and carbon steel with corrosion resistant zinc oxide primed, dry powder epoxy coating
Hopper Capacity	5.0 cu. ft. – custom sizes available
Feed Rate	0.03 to 50.0 cu. ft. per hour
Accuracy	2% of volume
Feed Screw	0.75" to 3.25" diameter solid auger or 1.5" to 3.25" diameter open helix auger in 304 or 316 stainless steel – custom sizes available
Overwind Helix	3.63" - 304 or 316 stainless steel
Controls	Variable speed DC NEMA 4X, SCR motor control (SCADA programmable and HMI PLC touch screen controllers available)
Control Input	4-20 mA
Motor Type	Parallel shaft, TENV 90 VDC, wash down gearmotor 1/8 HP, 14 RPM; 1/4 HP, 42 RPM; or 1/4 HP, 83 RPM
Available Motors	Washguard® - 1/3 HP, 1/2 HP, 3/4 HP or 1 HP motor and gearing; Explosion proof - 1/3 HP, 1/2 HP or 3/4 HP motor and gearing
Vibratory Agitator	Optional electric or pneumatic styles
Ambient Temperature Limit	10°C - 40°C
Power	115 VAC, 50-60 Hz, 4 Amps
Weight	Contact factory

### Scaleton Industries Ltd.

Bedminster Industrial Park  
53 Apple Tree Lane • P.O. Box 365  
Plumsteadville, PA 18949 • USA

Tel: (+1) 215-766-2670 (International)  
Tel: (+1) 800-257-5911 (USA & Canada)  
Fax: (+1) 215-766-2672

Email: [info@scaletonscales.com](mailto:info@scaletonscales.com)  
Website: [www.scaletonscales.com](http://www.scaletonscales.com)