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**TYPICAL SPECIFICATION FOR MODEL 4040 IBC™ TOTE BIN SCALE**

**WITH ACCUPRO 5000 CONTROLLER**

**SCALE PLATFORM**

**Capacity:** A quantity of \_\_\_\_\_\_ IBC Tote Bin Scale(s) shall be provided for weighing for weighing intermediate bulk containers, tote bins and carboys. Scale shall be of the digital readout/electronic load cell type with a net capacity of \_\_\_\_\_\_\_\_\_\_\_\_ lbs. (kg). Scale shall be of a four (4) load cell design. A four cell system is required so that off center loads may be placed anywhere on the base and still obtain an accurate reading.

**Platform:** Scale platform shall be sized to accept up to a \_\_\_\_\_\_ inch by \_\_\_\_\_\_ inch intermediate bulk container, tote bin or carboy. Scale must have a rugged, steel frame that is protected by a corrosion resistant coating. Coating system shall consist of a zinc oxide primer and dry powder epoxy that is resistant to chemicals, moisture and UV light. The decking shall be solid, 1/4" thick PVC to protect scale base from abrasion. All hardware shall be stainless steel. The platform height shall not exceed 3.75" (95 mm) on 24”, 30", and 36" bases, 4.75" inches (121 mm) on 48" bases, 4.0" inches (102 mm) on 60" bases, and 5.44" inches (138 mm) on 72" bases so as not to require a pit or ramp. A stainless steel leveling foot shall be supplied with each load cell.

**Load Cells:** Weight shall be transferred via a platform to four, NTEP approved, temperature compensated stainless steel shear beam load cells. A flexible, four (4) conductor cable with a minimum length of 20 feet shall connect load cell to controller and allow easy remote installation of the readout. Cable length shall be \_\_\_\_\_\_ ft. (20 ft. is standard).

**CONTROLLER (INDICATOR)**

**Display & Operation:** Controller must be electronic and have a 2 line x 16 character alphanumeric/graphic backlit LCD display with 6-digits for weight value. The controller shall give operator the ability to monitor chemical by weight or volume in pounds, kilograms, gallons or liters. An encoder knob or keypad with three (3) push buttons shall be provided for programming and setting tare weights. A multi-level menu system and bar graph display shall be provided for ease of operation and must be able to display the difference between net and tare weight. Controller shall have a provision for tare lock-out and password protection to prevent unauthorized use. Controller shall be field programmable and calibratable with no test weights.

**Channels & Set Points:** Controller shall monitor one (1) or two (2) channels. Each channel shall have available two (2) or four (4) adjustable set points in order to display low or high level conditions on the controller. Set points shall activate 3A relay contacts. Each channel shall display net weight plus a bar graph with net weight, gross weight and tare adjustment. Ability to mix different scale types on one controller shall be standard.

**Outputs & Alarms:** Controller shall provide for each channel an adjustable \_\_\_\_\_\_\_\_\_\_ (4-20 mA, 0-5V or 0-10V) analog output signal, selectable as scale or loop powered, that outputs net weight to provide the versatility to interface with related equipment. Controller shall feature both tri-color LEDs and a built-in 78 dB audible piezo buzzer alarm with adjustable volume control and external buzzer support to aid operator in monitoring critical alarm and alert conditions. Controller shall sound and display an alarm or alert for both low-level and high-level conditions. A leak detector input with the ability to trigger alarms and alerts shall be standard.

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**Enclosure:** Controller shall be housed in a NEMA 4X, UL approved enclosure and shall carry CE marking. Power requirement shall be 90/240 VAC. Controller shall be capable of remote mounting up to 200 ft. from scale base.

**COMPLETE SCALE**

**Accuracy & Warranty:** Accuracy shall be ±0.1% of full scale capacity, or better. Scale and controller shall carry a full five (5) year factory warranty. “Limited” warranties shall not be accepted.

Scale shall be a Model 4040 IBC- \_\_\_\_\_\_\_\_\_\_\_\_ with \_\_\_\_\_\_\_\_\_\_\_\_ controller with \_\_\_\_\_\_ channels and \_\_\_\_\_\_ set points as manufactured by Scaletron Industries Ltd., Plumsteadville, PA.

**PART NUMBERS**

**Platform Part Numbers**

|  |  |  |
| --- | --- | --- |
| MODEL | SIZE | NET CAPACITY LB/KG |
| 4040 IBC-24-\_\_\_\_\_\_\_\_ | 24"x24" | 400LB / 181KG | 600LB / 272KG | 800LB / 363KG | 1000LB / 454KG |
| 4040 IBC-30-\_\_\_\_\_\_\_\_ | 30"x30" | 400LB / 181KG | 600LB / 272KG | 800LB / 363KG | 1000LB / 454KG |
| 4040 IBC-36-\_\_\_\_\_\_\_\_ | 36"x36" | 1000LB / 454KG | 1500LB / 680KG | 2000LB / 907KG | 2500LB / 1134KG |
| 4040 IBC-48-\_\_\_\_\_\_\_\_ | 48"x48" | 2000LB / 907KG | 3000LB / 1361KG | 4000LB / 1814KG | 5000LB / 2268KG |
| 4040 IBC-60-\_\_\_\_\_\_\_\_ | 60"x60" | 5000LB / 2268KG | 6000LB / 2722KG | 7000LB / 3175KG | 8000LB / 3629KG |
| 4040 IBC-72-\_\_\_\_\_\_\_\_ | 72"x72" | 7000LB / 3175KG | 8000LB / 3629KG | 9000LB / 4082KG | 10000LB / 4536KG |

*(EXAMPLE: 4040 IBC-48-5000LB OR 4040 IBC-48-2268KG)*

**Controller Part Numbers**

|  |  |  |
| --- | --- | --- |
| 5000-EK-1 | Encoder Knob | One Channel |
| 5000-EK-2 | Encoder Knob | Two Channel |
| 5000-PB-1 | Push Button Keypad  | One Channel |
| 5000-PB-2 | Push Button Keypad | Two Channel |

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