



SCALETRON™ SETS THE STANDARD
IN CORROSION RESISTANCE™

Model VMF-28 PM™ Volumetric Screw Feeder for Polymer Mixing

- Automatic metering screw feed system for mixing and dispensing dry polymers into a secondary process
- Ideal for water, wastewater and chemical processing applications
- Complete skid mounted system with aging/mixing tanks, pumps and piping
- Heavy-duty, gear-driven auger for metering mechanism
- Built-in hopper capacity of 5.0 cu. ft.
- Feed rate 0.03 to 50.0 cu. ft. per hour
- Accuracy of within 2% of volume
- Optional gravimetric feeding with integrated “Loss in Weight” system



Automatic Metering Screw Feed System for Mixing and Dispensing Dry Polymers into a Secondary Process

The Model VMF-28 PM Volumetric Screw Feeder for Polymer Mixing has been designed to be an “all in one” skid package option for polymer mixing and dispensing. The VMF-28 PM is the perfect choice when you need to control the addition of small to medium solution doses of polymers to a process. MADE IN USA.

Standard Features

- Rugged steel frame protected by corrosion resistant finish
- Aging/mixing tanks and progressive cavity pump
- Built-in stainless steel gravity fed hopper
- Concentric helical overwind auger
- Stainless steel 0.75" to 3.25" diameter solid auger or 1.5" to 3.25" diameter open helix auger
- Water and dust proof NEMA 4X, SCADA programmable variable speed motor controller capable of remote installation
- 90 VDC right-angle geared, wash down motor
- Integrated vibration mounts

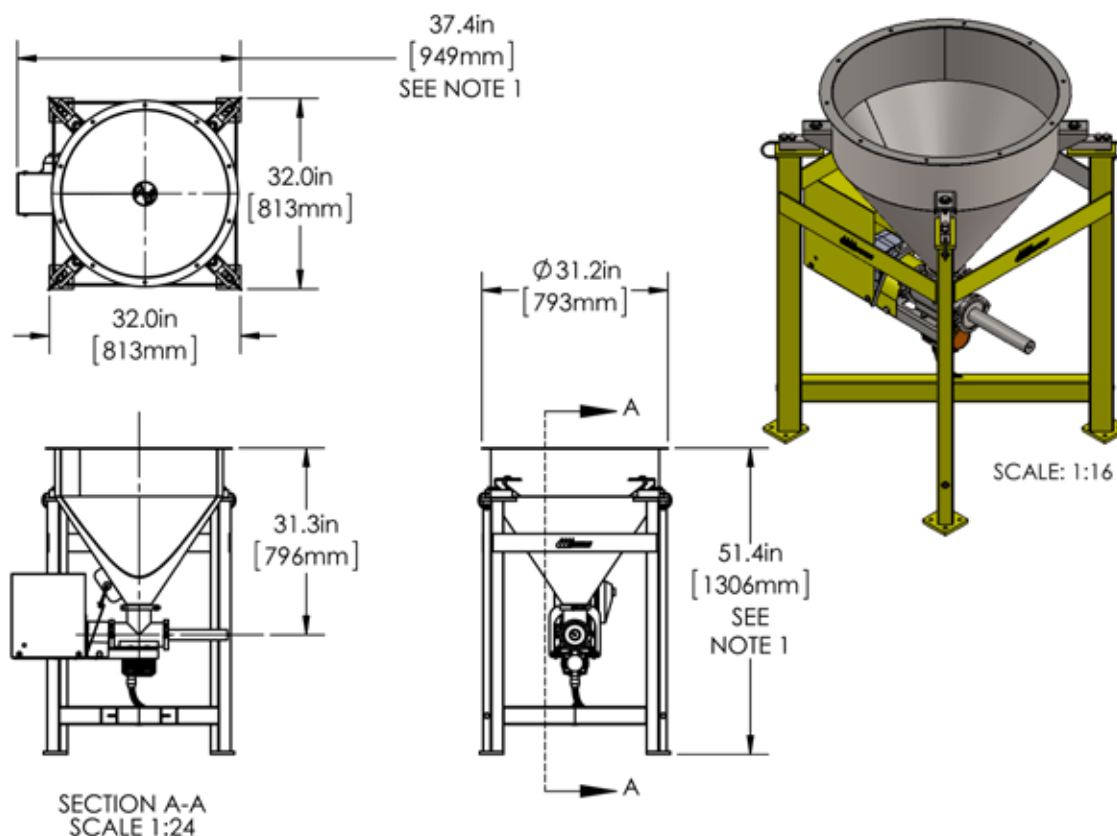
Options

- Integrated “Loss in Weight” measurement system with four (4) load cells and AccuPro 5000 Digital Controller
- Multiple discharge spout styles
- Custom auger styles and sizes
- HMI PLC touch screen motor controllers
- Explosion proof motors
- Wetting cones and eductors
- Vibratory agitators and particle crushers
- Dust collectors
- Elevated loading platforms
- Programmable controller module stand

Chemicals

- Feeder and scale are designed to accurately dispense: Polymers and other dry powders or pelletized materials

Model VMF-28 PM™ Volumetric Screw Feeder for Polymer Mixing Specifications



General Specifications

PART NUMBER	VMF-28 PM
Construction	304 Stainless steel and carbon steel with corrosion resistant zinc oxide primed, dry powder epoxy coating
Hopper Capacity	5.0 cu. ft. – custom sizes available
Feed Rate	0.03 to 50.0 cu. ft. per hour
Accuracy	2% of volume
Feed Screw	0.75" to 3.25" diameter solid auger or 1.5" to 3.25" diameter open helix auger in 304 or 316 stainless steel – custom sizes available
Overwind Helix	3.63" diameter - 304 or 316 stainless steel
Controls	Variable speed DC NEMA 4X, SCR motor control (SCADA programmable and HMI PLC touch screen controllers available)
Control Input	4-20 mA
Motor Type	Right-angle geared, TENV 90 VDC, Washguard® motor 1/8 HP, 14 RPM; 1/4 HP, 42 RPM; or 1/2 HP, 83 RPM
Available Motors	Explosion proof - TENV 90 VDC 1/2 HP motor and gearing
Vibratory Agitator	Optional electric or pneumatic styles
Ambient Temperature Limit	10°C - 40°C
Power	115 VAC, 50-60 Hz, 4 Amps
Weight	Contact factory

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