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**TYPICAL SPECIFICATION FOR MODEL 4042-63 IBC™ SPILL CONTAINMENT IBC TOTE SCALE**

**AND ACCUPRO 7000-TS CONTROLLER**

**SCALE PLATFORM & CONTAINMENT BASIN**

**Capacity:** A quantity of \_\_\_\_\_\_ Spill Containment Tank Scale(s) shall be provided for weighing intermediate bulk containers, tote bins and carboys. Scale shall be of the digital readout/electronic load cell type with a net capacity of \_\_\_\_\_\_\_\_\_\_\_\_ lbs. (kg). Scale shall be of a four (4) load cell design. A four cell system is required so that off center loads may be placed anywhere on the base and still obtain an accurate reading.

**Containment Basin:** Scale shall have an integral, solid polyethylene secondary spill containment basin and provide containment for 365 gallons of liquid in the event of a spill.

**Platform:** Scale platform shall be sized to accept up to a \_\_\_\_\_\_ inch by \_\_\_\_\_\_ inch intermediate bulk container, tote bin or carboy. Scale must have a rugged, steel frame that is protected by a corrosion resistant coating. Coating system shall consist of a zinc oxide primer and dry powder epoxy that is resistant to abrasion, chemicals, moisture and UV light. All hardware shall be stainless steel. Scale frame height shall not exceed 5.65" (143.5 mm). Total height with containment deck (platform) shall not exceed 31.5" (800 mm). A stainless steel leveling foot shall be supplied with the each load cell.

**Load Cells:** Weight shall be transferred via a platform to four,NTEP approved, temperature compensated stainless steel shear beam load cells. 150% overload protection must be provided. All four load cells must be sealed in gasketed PVC enclosures and must be located outside the chemical containment basin to eliminate damage due to chemical spills. A flexible, four (4) conductor cable with a minimum length of 20 feet shall connect load cell to controller and allow easy remote installation of the readout. Cable length shall be \_\_\_\_\_\_ ft. (20 ft. is standard).

**CONTROLLER (INDICATOR)**

**Display & Operation:** Controller must be electronic and have a 4.3" alphanumeric/graphic color LCD touch screen display with adjustable brightness and 6-digits for weight value. The controller shall give operator the ability to monitor chemical by weight or volume in pounds, kilograms, gallons or liters. A touch screen shall be provided for programming and setting tare weights. A multi-level menu system and bar graph display shall be provided for ease of operation and must be able to display the difference between net and tare weight. Controller shall offer up to eleven (11) single-channel and nine (9) multi-channel weight displays and have a provision for password protection to prevent unauthorized use. Controller shall be field programmable and calibratable with no test weights.

**Channels & Set Points:** Controller shall monitor up to four (4) channels. Each channel shall have available two (2) or four (4) adjustable set points (maximum eight (8) total per controller) in order to display low or high level conditions on the controller. Set points shall activate 3A relay contacts. Each channel shall display net and gross weight; net and gross percent (%); net and gross weight bar graphs plus mA out, tare adjustment, set point values, on-screen and memory-stored historical data log, feed rate, daily usage, current amount used and days till empty. Controller shall also offer a batch control process that displays net weight, set batch amount, total amount and time to complete. Ability to mix different scale types on one controller shall be standard.

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**Outputs & Alarms:** Controller shall provide for each channel an optional adjustable 4-20 mA analog output signal, scale powered, that outputs net weight to provide the versatility to interface with related equipment. An option for remote monitoring capabilities with either Modbus TCP through ethernet or Modbus RTU via RS-232/RS-485 serial network shall also be provided. Controller shall feature both a tri-color-status light and an optional 78 dB audible piezo buzzer alarm with external buzzer support to aid operator in monitoring critical alarm and alert conditions. Controller shall sound and display an alarm or alert for both low-level and high-level conditions. A leak detector input with the ability to trigger alarms and alerts shall be standard.

**Enclosure:** Controller shall be housed in a NEMA 4X, UL approved enclosure and shall carry CE marking. Power requirement shall be 100/277 VAC. Controller shall be capable of remote mounting up to 200 ft. from scale base.

**COMPLETE SCALE**

**Accuracy & Warranty:** Accuracy shall be ±0.1% of full scale capacity, or better. Scale and controller shall carry a full five (5) year factory warranty. “Limited” warranties shall not be accepted.

Scale shall be a Model 4042-63 IBC-\_\_\_\_\_\_\_\_\_\_\_\_ with 7000-TS controller with \_\_\_\_\_\_ channels and \_\_\_\_\_\_ set points as manufactured by Scaletron Industries Ltd., Plumsteadville, PA.

**PART NUMBERS**

**Platform Part Numbers**

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| MODEL | SIZE | NET CAPACITY | MODEL | NET CAPACITY |
| 4042-63-5000LB | 63"x63" | 5000 lbs. | 4042-63-2268KG | 2268 kg |
| 4042-63-6000LB | 63"x63" | 6000 lbs. | 4042-63-2722KG | 2722 kg |
| 4042-63-7000LB | 63"x63" | 7000 lbs. | 4042-63-3175KG | 3175 kg |
| 4042-63-8000LB | 63"x63" | 8000 lbs. | 4042-63-3629KG | 3629 kg |

**Controller Part Numbers**

|  |  |  |
| --- | --- | --- |
| 7000-TS-1 | Touch Screen | One Channel |
| 7000-TS-2 | Touch Screen | Two Channel |
| 7000-TS-3 | Touch Screen | Three Channel |
| 7000-TS-4 | Touch Screen | Four Channel |

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